

HSS Jobber Drills – Ground Flute

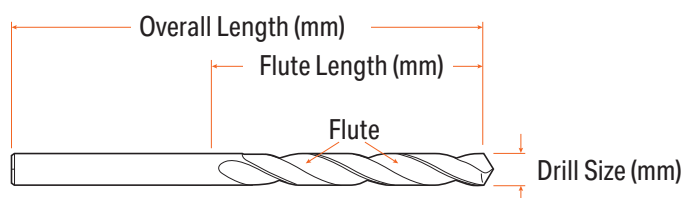
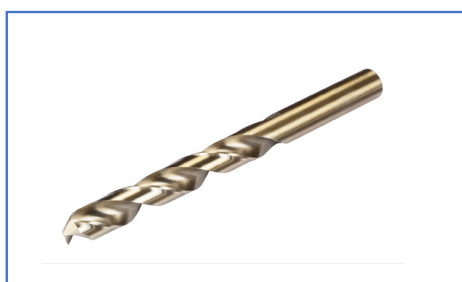
Cobalt

• Materials:

Cobalt steel (5% cobalt)

• Application:

- Manufactured to DIN 338
- Standard helix
- 135° point
- Designed for long life and continual use
- Engineered for faster material removal, cutting ability and size accuracy
- Suitable for steel, cast iron, copper, brass, iron and plastics



Item No.	Drill Size (mm)	Material	Overall Length (mm)	Flute Length (mm)
CQD1.0	1.0	M35 Steel	34	12
CQD1.5	1.5	M35 Steel	43	18
CQD2.0	2.0	M35 Steel	49	24
CQD2.5	2.5	M35 Steel	57	30
CQD3.0	3.0	M35 Steel	61	33
CQD3.3	3.3	M35 Steel	65	36
CQD3.5	3.5	M35 Steel	70	39
CQD4.0	4.0	M35 Steel	75	43
CQD4.1	4.1	M35 Steel	75	43
CQD4.2	4.2	M35 Steel	75	43
CQD4.5	4.5	M35 Steel	80	47
CQD5.0	5.0	M35 Steel	86	52
CQD5.5	5.5	M35 Steel	93	57
CQD6.0	6.0	M35 Steel	93	57
CQD6.5	6.5	M35 Steel	101	63
CQD6.8	6.8	M35 Steel	109	69
CQD7.0	7.0	M35 Steel	109	69
CQD7.5	7.5	M35 Steel	109	69
CQD8.0	8.0	M35 Steel	117	75
CQD8.5	8.5	M35 Steel	117	75
CQD9.0	9.0	M35 Steel	125	81
CQD9.5	9.5	M35 Steel	125	81
CQD10.0	10.0	M35 Steel	133	87
CQD10.5	10.5	M35 Steel	133	87
CQD11.0	11.0	M35 Steel	142	94
CQD11.5	11.5	M35 Steel	142	94
CQD12.0	12.0	M35 Steel	151	101
CQD12.5	12.5	M35 Steel	151	101
CQD13.0	13.0	M35 Steel	151	101